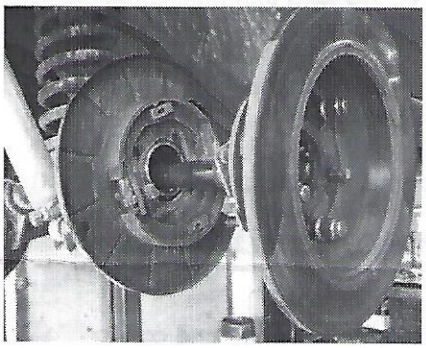
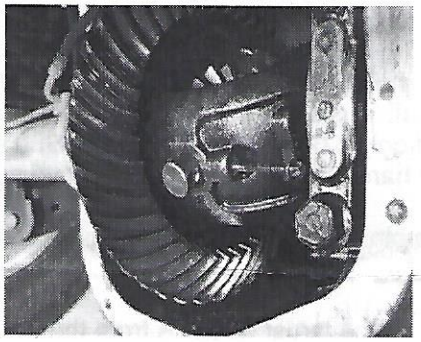
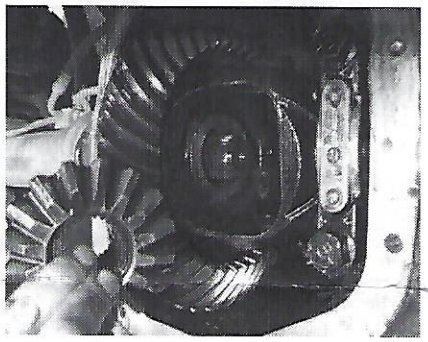
Toyota 'C' Clip



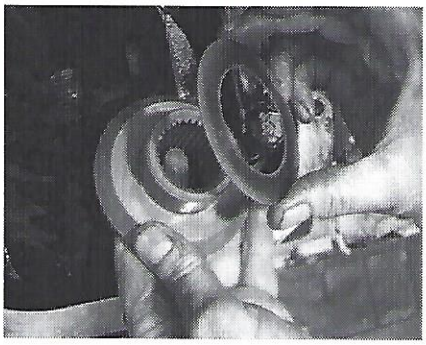
Remove one axle



Undo bolt and slide out X-shaft

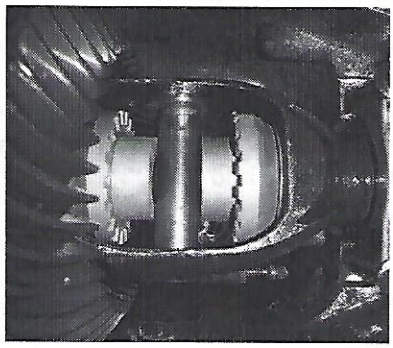


Remove original gears

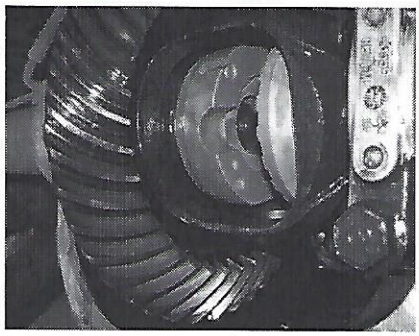


Swap thrust washers to axle gears

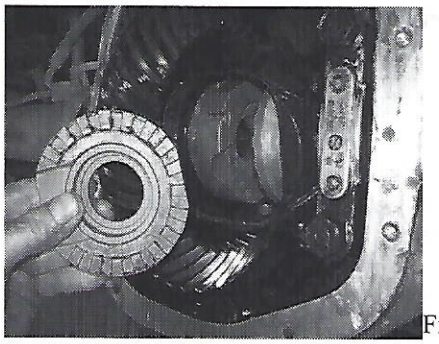
0.020"



Fit axle gears, spacers & shaft



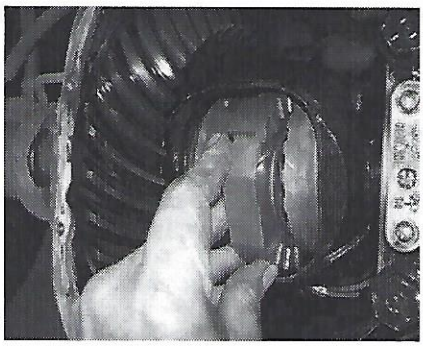
Fit cam gears, fixed axle side first
Check spacing for symetry 0.006-

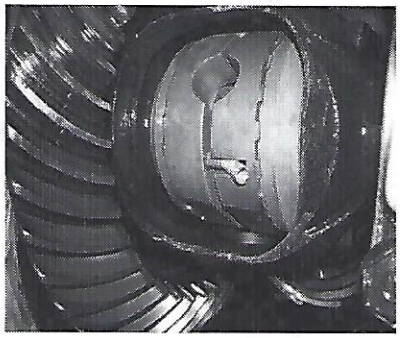


gear

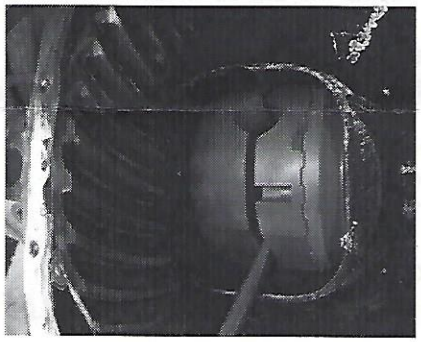
Fit spacer into cam

If C-clip style, position slot high

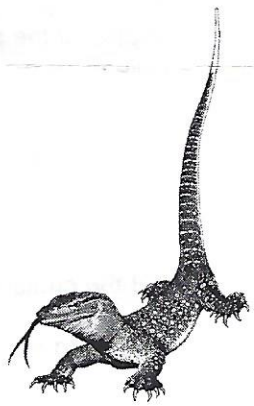




Push pins into mating cam gear
Spring follows into the slot



Push axle in, drop C-clip onto axle end
Pull axle out, push spacer over end of axle
Slide X-shaft into hemisphere
Check Inter-cam gap 0.145-0.165"



Gear to Goannwhere www.lokka.com