



19. INSTALL TRANSFER REAR CASE

- (a) Place a new gasket on the front case.
- (b) Install the rear case.

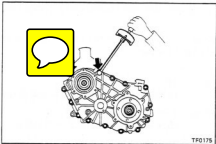
NOTE: Align the high and low shift lever tip with the shift fork shaft groove.

- (c) Apply liquid sealer to the two bolts, and install and torque as shown.

Torque: 650 kg-cm (47 ft-lb, 64 N·m)

- (d) Install and torque the other bolts.

Torque: 17 mm 650 kg-cm (47 ft-lb, 64 N·m)
14 mm 400 kg-cm (29 ft-lb, 39 N·m)



20. INSTALL O-RING AND LOCK PLATE