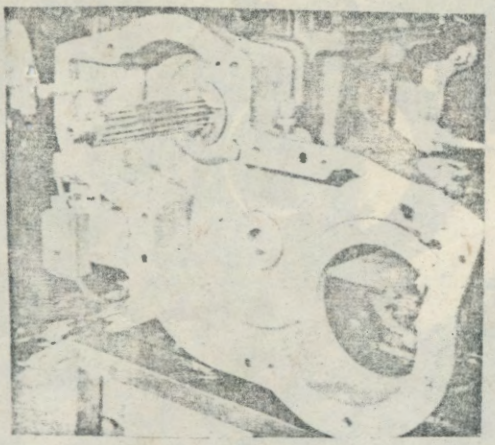
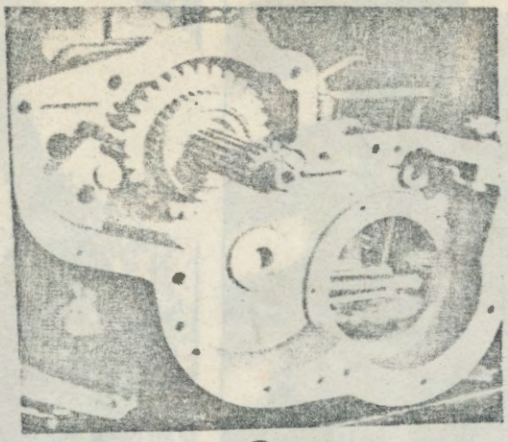
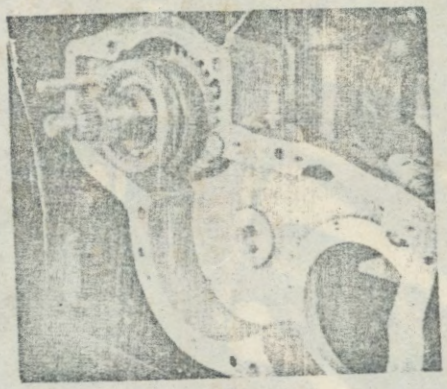


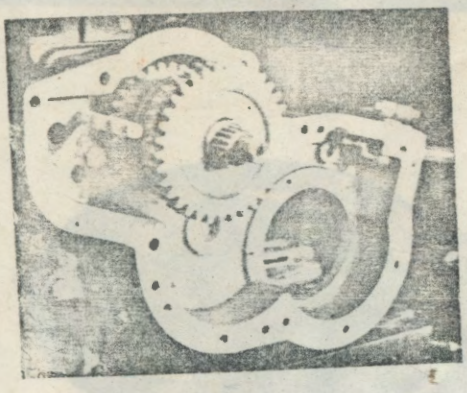
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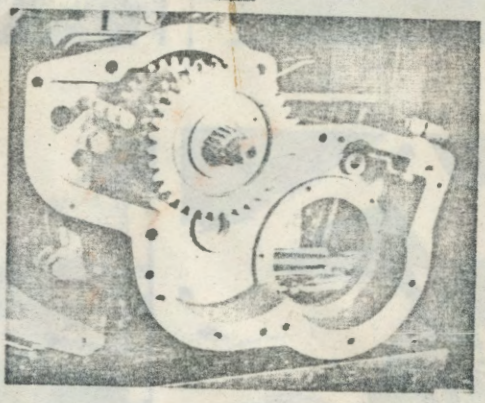
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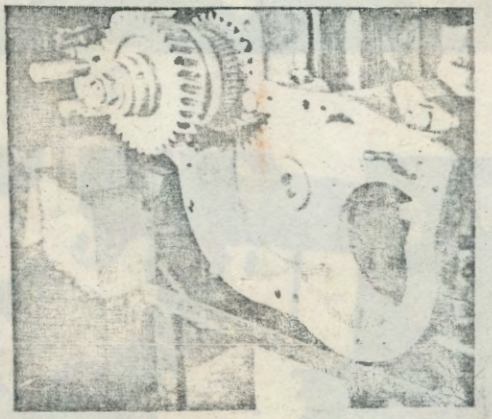
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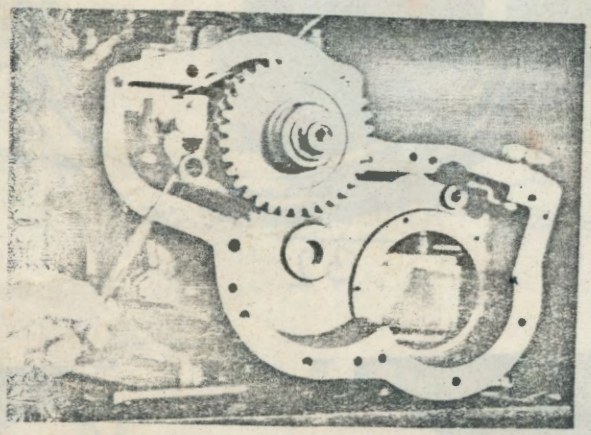
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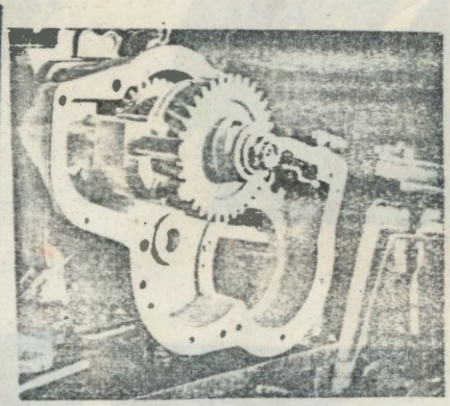
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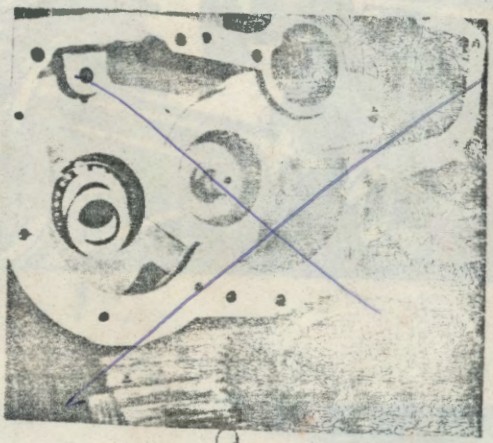
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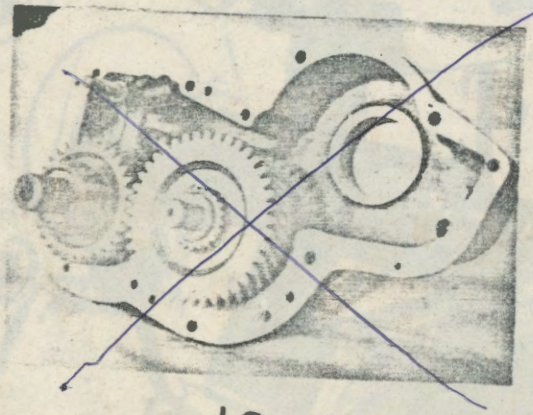
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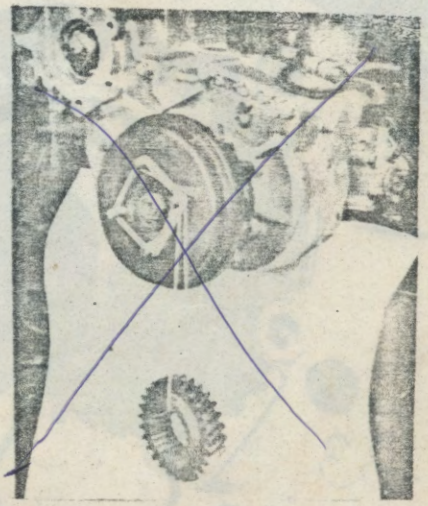
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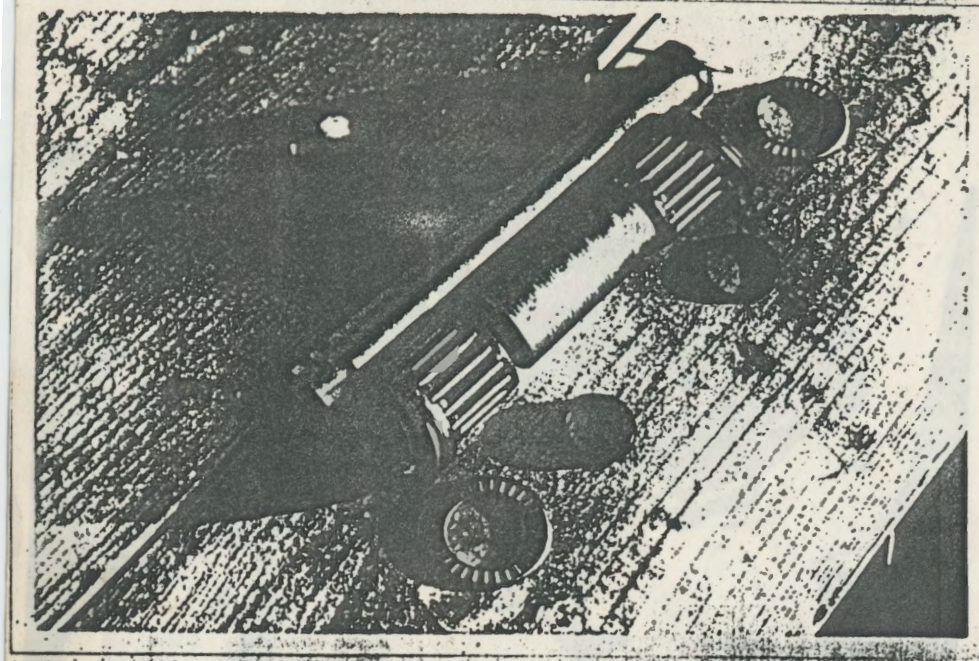
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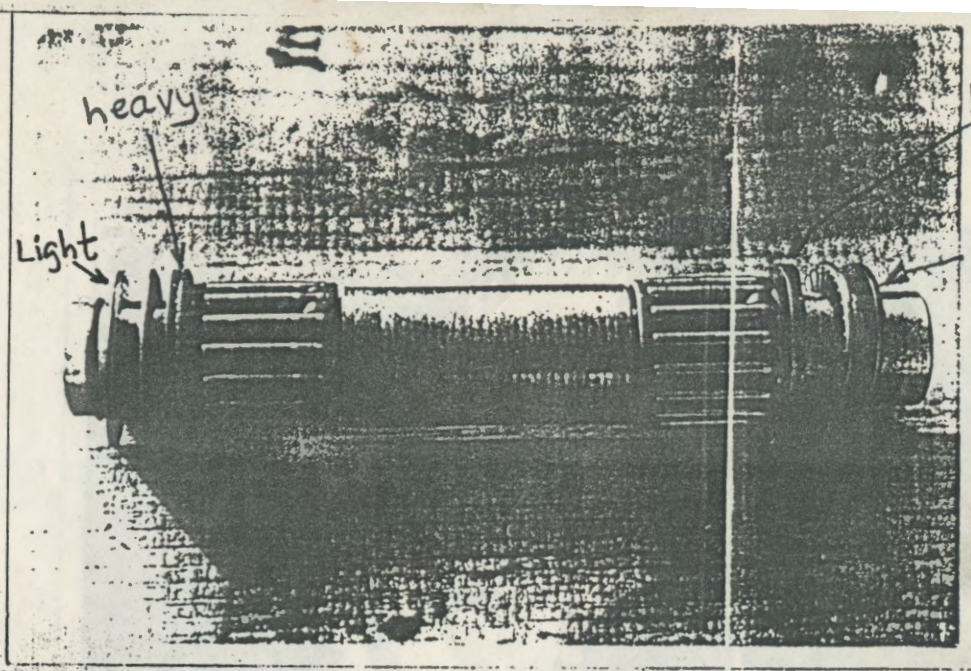
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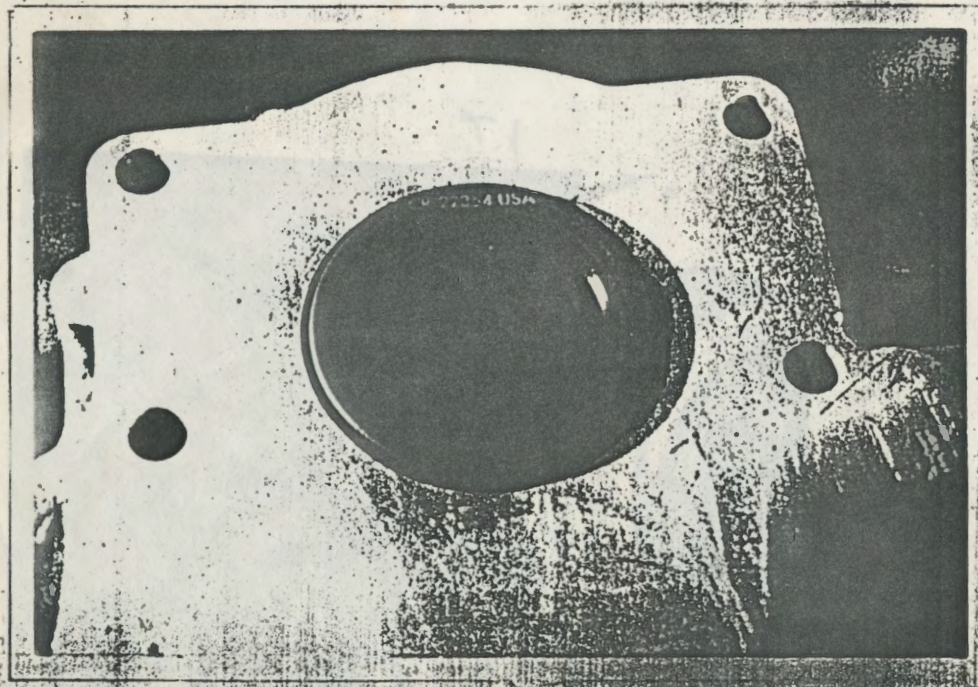
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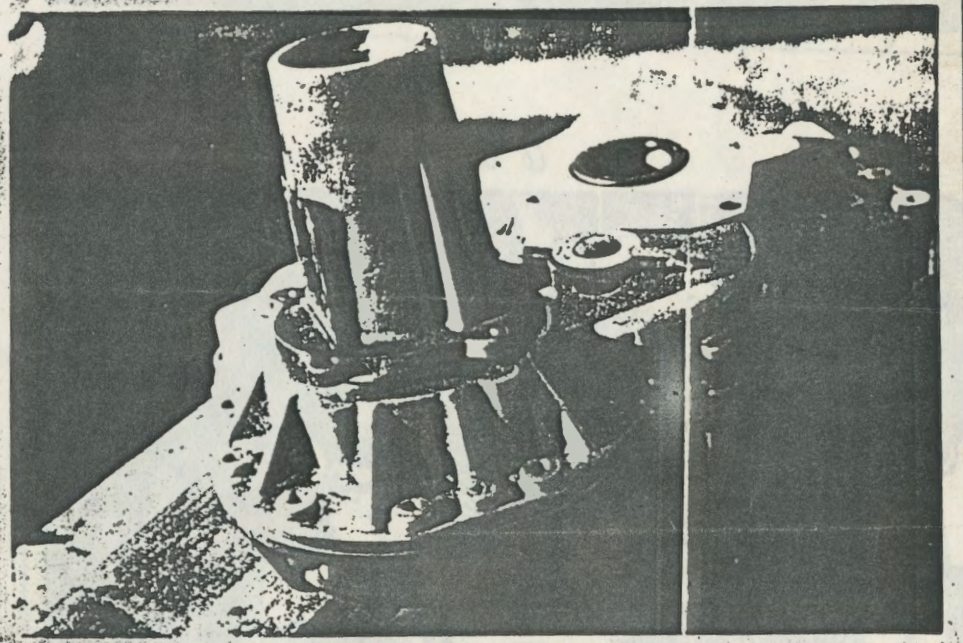
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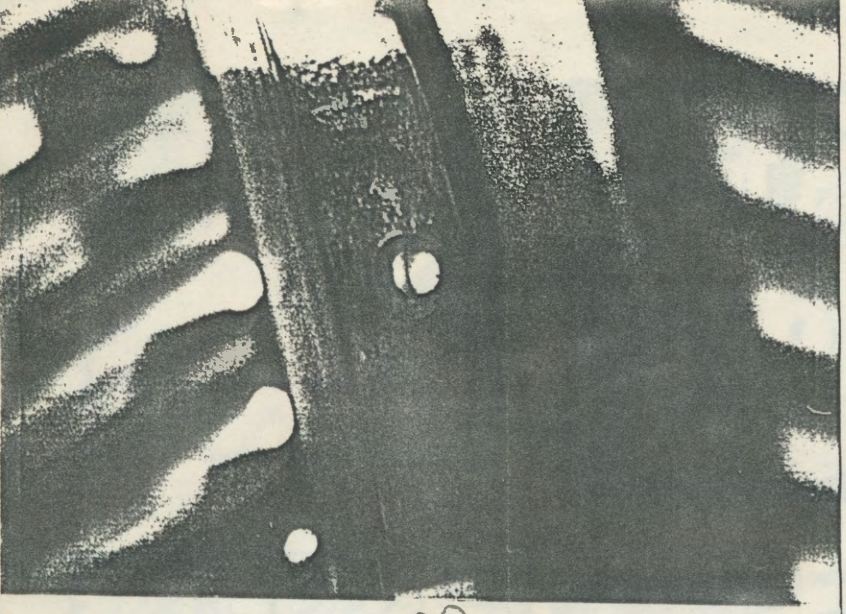
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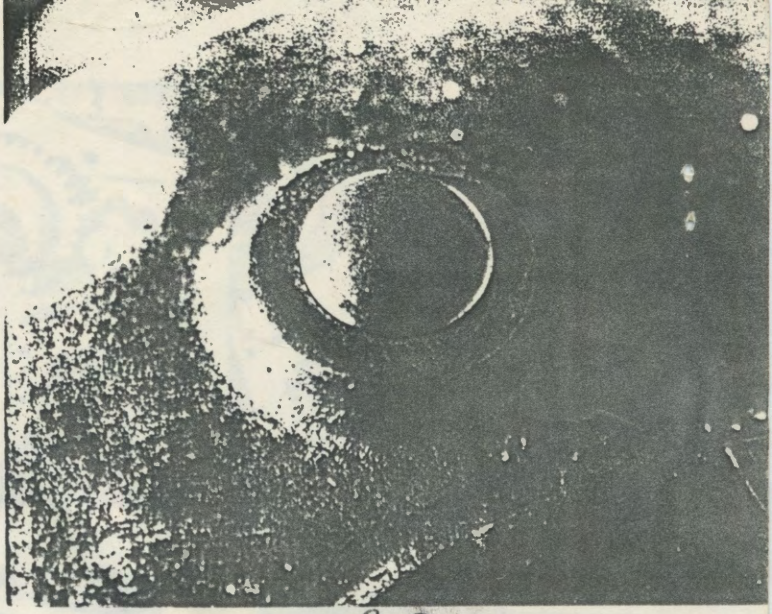
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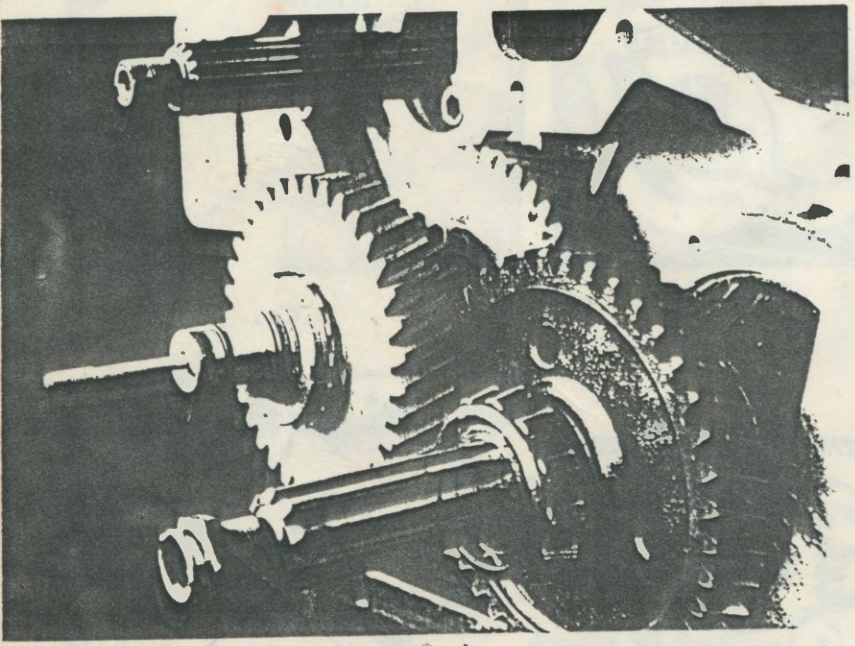
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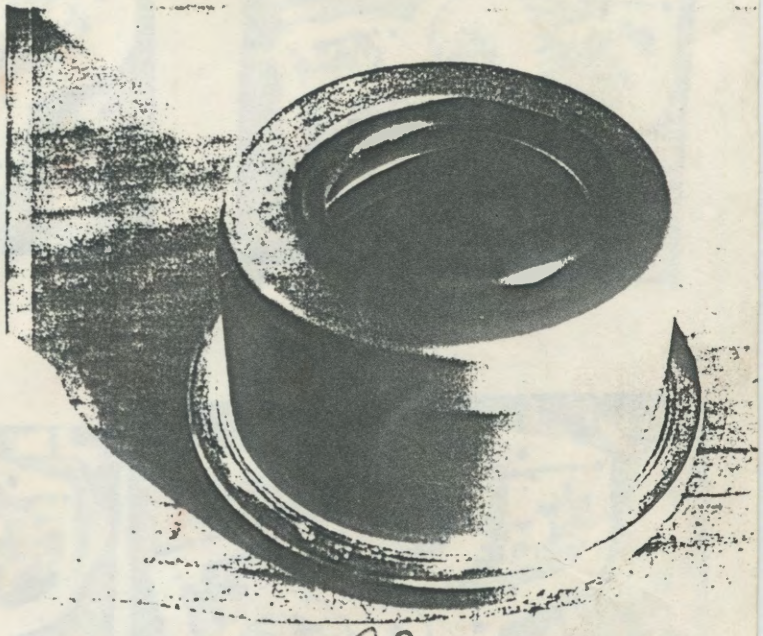
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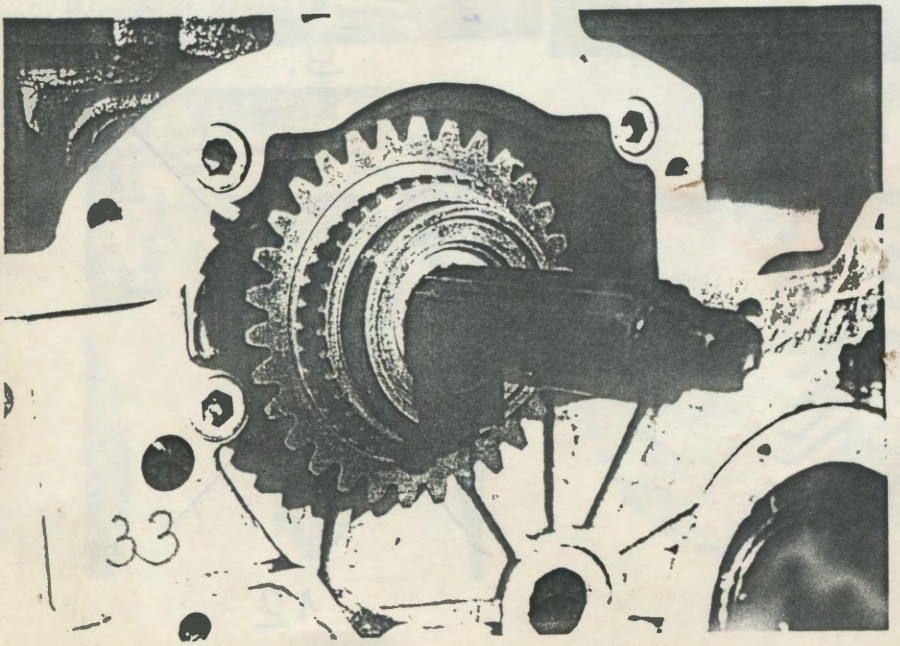
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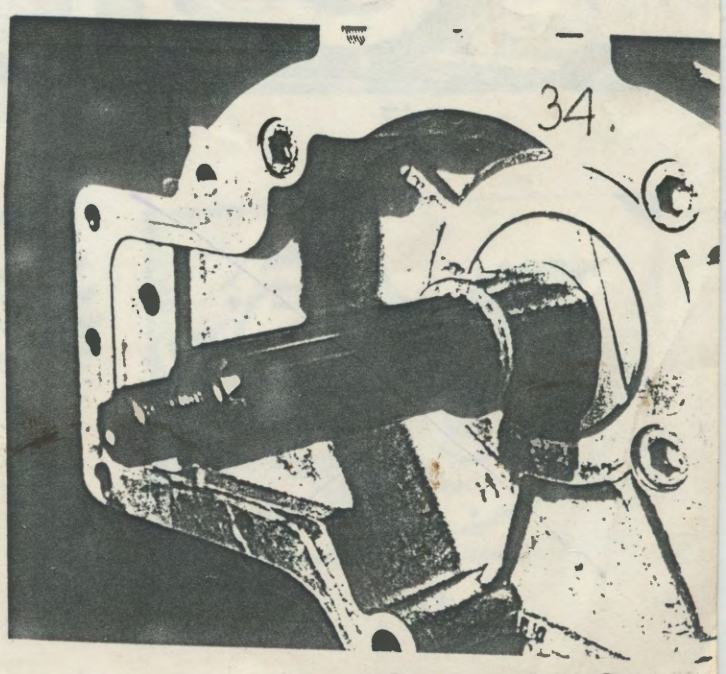
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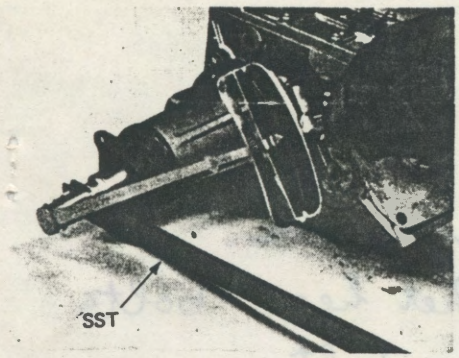
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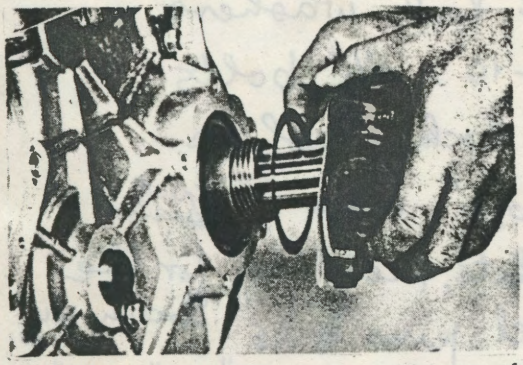


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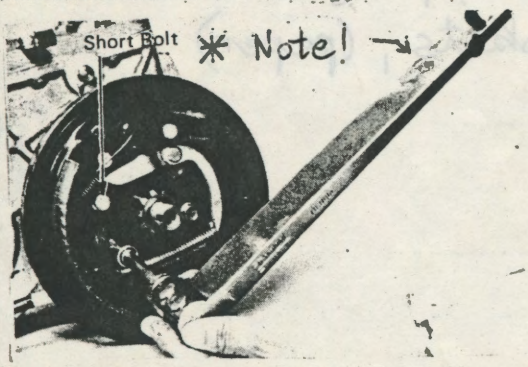


Using SST[09330-00020] to keep the companion flange from turning, screw on the nut. Stake the nut after installation.

Tightening torque 11 – 14 kg-m (80 – 101 ft-lb)

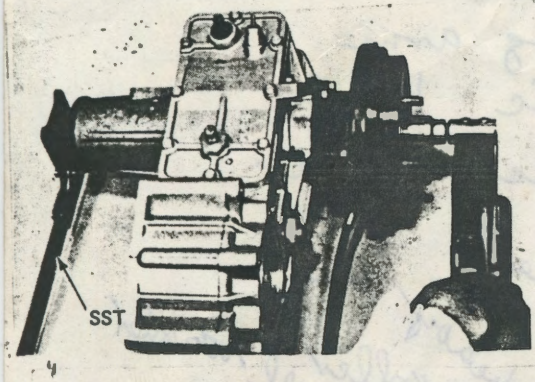


Install the retainer using the same thickness of shim as at disassembly.



Install the backing plate assembly.

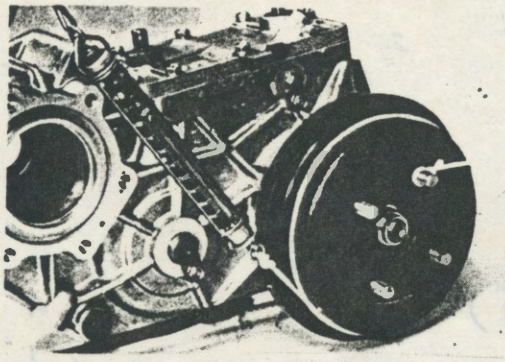
Tightening torque 2.0 – 3.9 kg-m (14 – 22 ft-lb)



Set the system to front drive.

Using SST[09330-00020] to keep the companion flange from turning, screw on the nut.

Tightening torque 11 – 14 kg-m (80 – 101 ft-lb)



Put the output shaft in neutral.

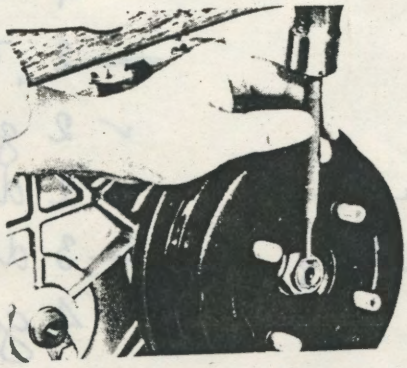
⚠ Disengage the front drive.

Using spring scale, measure the output shaft bearing preload.

Standard preloads

Bearing replaced 1.2 – 4.1 kg (2.6 – 9.0 lbs.)

Old bearing reused More than 0.47 kg (1.04 lbs.)

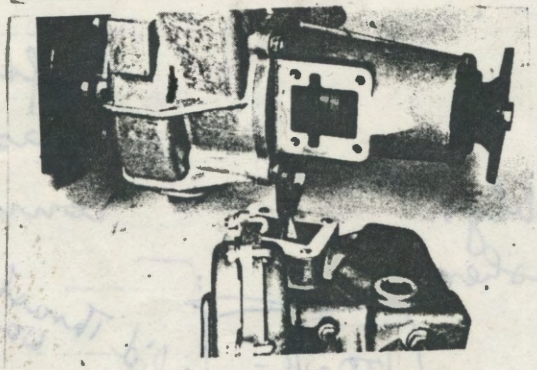


If the preload is up to the standard value, stake the nut to lock it in place: If not up to the standard value, adjust by selecting proper thickness shims.

Adjust Shim Thickness

Part No.	Thickness mm (in.)
90564-64017	0.10 (0.0039)
90564-64023	0.15 (0.0059)
90564-64024	0.20 (0.0079)
90564-64025	0.25 (0.0098)

Note: The speedo-housing is turned appr. 90° CW. This way the short bolt will be also 90° CW.



Insert the fork properly into the sleeve.