

Emerald Coast Motorsports/Built Industries

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Invoice

BILL TO



1997 Toyota Land Cruiser

1FZFE head rebuild

INVOICE #	DATE	TOTAL DUE	DUE DATE	TERMS	ENCLOSED
3599	03/29/2019	\$0.00	03/29/2019	Due on receipt	

ACTIVITY	QTY	RATE	AMOUNT
ECM-0005 ECM-0005-Shop Labor / Engine removal	8	85.00	680.00T
ECM-0004 ECM-0004-Engine Disassembly / tear down block, cylinder head, and hot tank all parts to be re-used. Scrape gaskets and make sure all mating surfaces are flat.	4	85.00	340.00T
ECM-0002 ECM-0002-Machine Shop Labor / Cylinder head R&R to include full tear down, valve job, set valve lash, CNC surface, and assembly	8	85.00	680.00T
ECM-0002 ECM-0002-Machine Shop Labor / Piston ring and rod bearing replacement - Includes quick ball hone to deglaze cylinders and make sure mating surface is completely flat.	6	85.00	510.00T
ECM-0001 ECM-0001- Engine Assembly Labor-shortblock assembly	4	85.00	340.00T
ECM-0001 ECM-0001- Engine Assembly Labor / Long block assembly and prepare to install back into vehicle, includes replacing front and rear main seals, timing the engine, etc.	10	85.00	850.00T
ECM-0005 ECM-0005-Shop Labor / Engine installation	10	85.00	850.00T
ECM-0005 ECM-0005-Shop Labor *I am not sure how long these items will take. The book does not really provide a reference as to time for the wiring harness.*	6.50	85.00	552.50T

Weld on or use an ORB style 10 AN fitting in oil

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ACTIVITY	QTY	RATE	AMOUNT
pan for a future oil return 1 hour Engine Wire Harness 2.5 hr Distributor Fan shroud 1 hour Fuel filter trans mount 1 hour throttle cable 1 hour **Estimate is 5 hours. Military rate has been applied.**			
BC3359 Brian Crower Toyota 1FZFE 33mm Exhaust Valves	1	221.71	221.71T
BC3358 Brian Crower Toyota 1FZFE 39mm Intake Valves	1	221.71	221.71T
Motul2810QTA Motul2810QTA-Motul 1QT Classic BREAK-IN OIL 10W40 (Enough for two oil changes)	15	7.95	119.25T
Prestone PRS AF850 Prestone PRS AF850--Dex Cool, Pre Diluted 50/50 Antifreeze/Coolant	3	16.99	50.97T
ECM-0011 Disposal fee \$1000 deposit 3/13/19	1	9.95	9.95T
TOY 13540-66011 TOY 13540-66011--timing tensioner	1	55.04	55.04T
TOY 13552-66010 TOY 13552-66010--timing tensioner gasket	1	15.16	15.16T
TOY 13506-66010 TOY 13506-66010-timing chain	1	143.43	143.43T
TOY 13559-66011 TOY 13559-66011--timing guide	1	63.83	63.83T
TOY 13561-66010 TOY 13561-66010--Timing guide	1	139.96	139.96T
ECM-0012 ECM-0012 - Ceramic coating labor heat shields	1.50	95.00	142.50T
ECM-0012 ECM-0012 - Ceramic coating labor piston coating	1.50	95.00	142.50T
ECM-INV coating material	1	30.00	30.00T
Gates 365550 Gates 365550--Power Steering Pressure Hose- Land Cruiser	1	35.79	35.79T
Shipping inbound shipping express on Gates 365550	1	19.99	19.99
Antifreeze Antifreeze-1 gallon green	2	17.99	35.98T
power Steering fluid power Steering fluid	1	7.44	7.44T

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ACTIVITY	QTY	RATE	AMOUNT
MBH 9360 MBH 9360--V belt	1	11.85	11.85T

SUBTOTAL	6,269.56
TAX (6.5%)	406.22
TOTAL	6,675.78
PAYMENT	6,675.78
BALANCE DUE	\$0.00