

## REPLACEMENT

### 1. REMOVE GAS CHAMBER

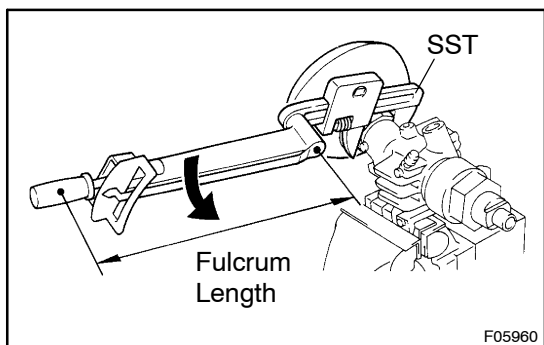
- (a) Place damping force control actuator in a vise.
- (b) Using SST, remove the gas chamber.  
SST 09922-10010
- (c) Remove the O-ring and back up ring from the gas chamber.

### 2. INSTALL GAS CHAMBER

- (a) Install a new back up ring and O-ring to the gas chamber.

#### NOTICE:

- **Be careful not to damage the O-ring.**
  - **Care should be taken for installing order of the back up ring and O-ring.**
- (b) Coat the O-ring with suspension fluid AHC.



- (c) Using SST, install the gas chamber.

SST 09922-10010

**Torque: 65 N·m (663 kgf·cm, 48 ft·lbf)**

#### HINT:

Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).

#### NOTICE:

**Use SST (09922-10010) in direction shown in the illustration.**