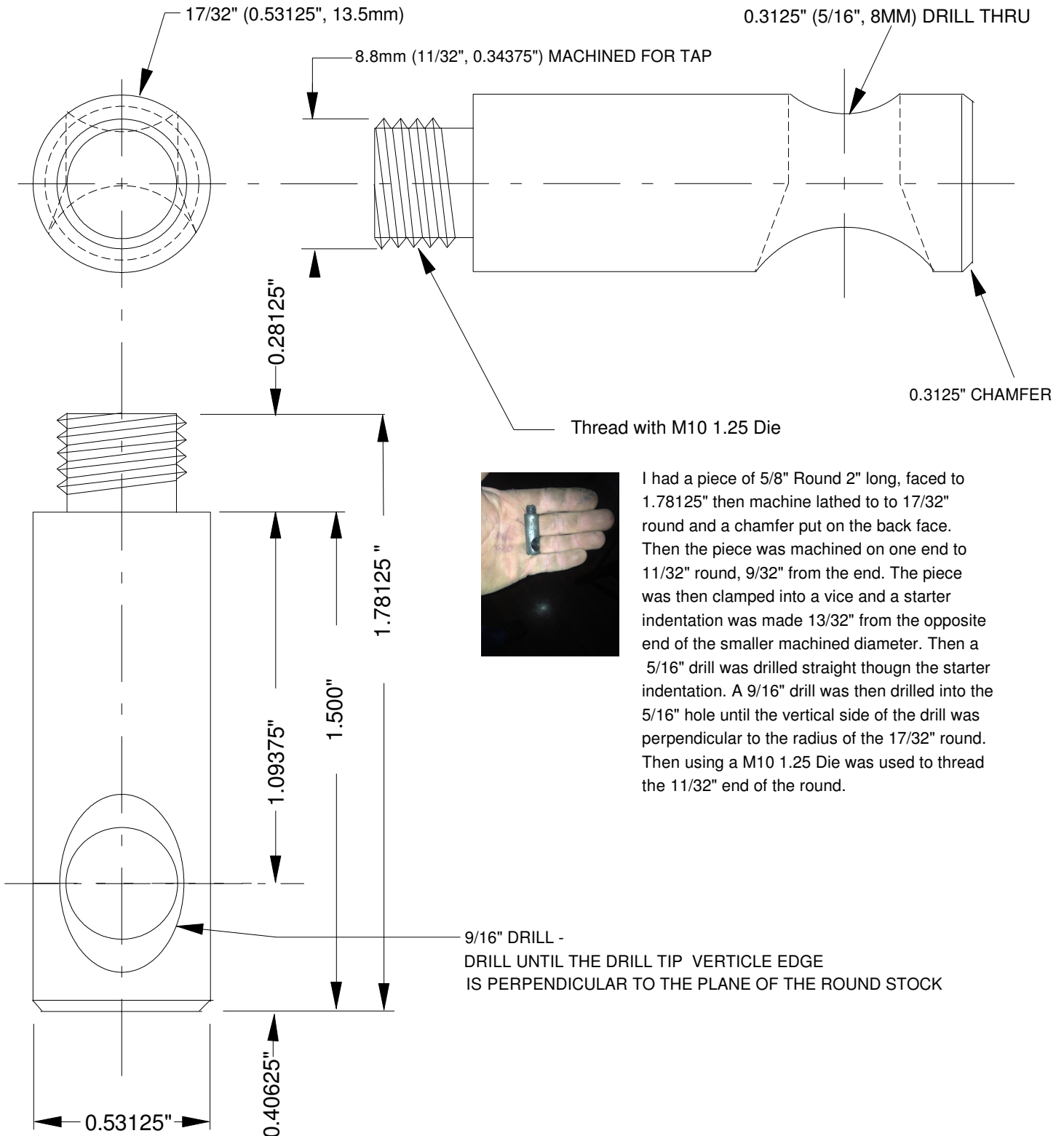


Toyota Part Number: 33513-60010
SHAFT, CONTROL SHAFT BRACKET, UPPER

For a 1969, 1970 FJ40
3 on the tree



I had a piece of 5/8" Round 2" long, faced to 1.78125" then machine lathed to to 17/32" round and a chamfer put on the back face. Then the piece was machined on one end to 11/32" round, 9/32" from the end. The piece was then clamped into a vice and a starter indentation was made 13/32" from the opposite end of the smaller machined diameter. Then a 5/16" drill was drilled straight though the starter indentation. A 9/16" drill was then drilled into the 5/16" hole until the vertical side of the drill was perpendicular to the radius of the 17/32" round. Then using a M10 1.25 Die was used to thread the 11/32" end of the round.