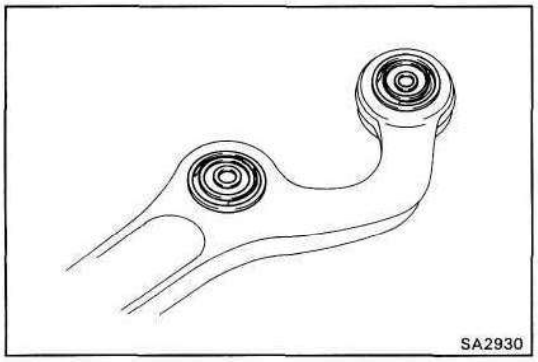
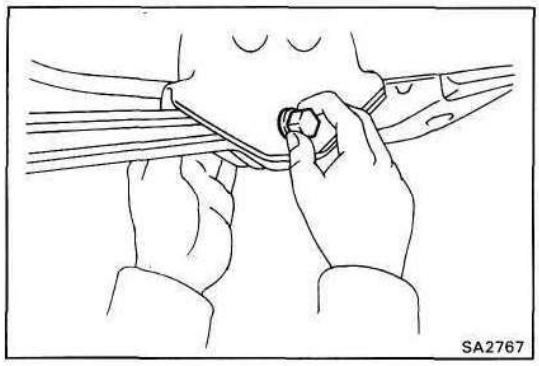


HINT: When assembling the bushing, assemble it so its slits are vertical.



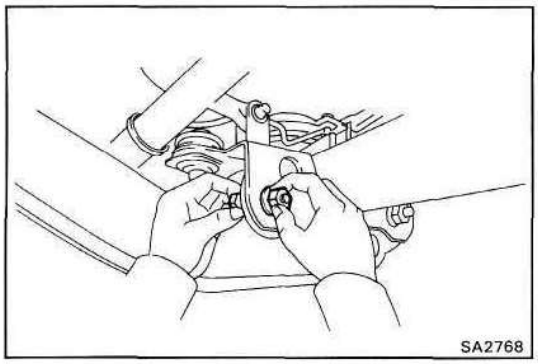
INSTALLATION OF LEADING ARM

(See page SA-67)

1. INSTALL LEADING ARM TO FRAME

Temporarily install the leading arm to the body with the bolt and nut.

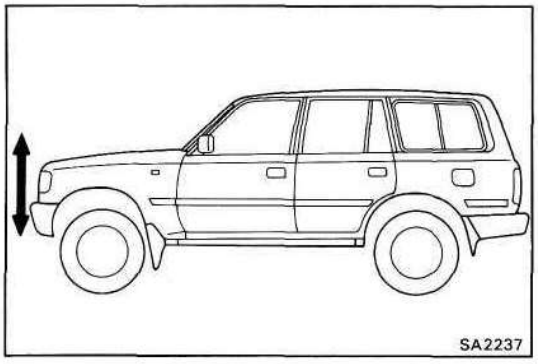
HINT: Insert the bolt from the outside.



2. INSTALL LEADING ARM TO AXLE HOUSING

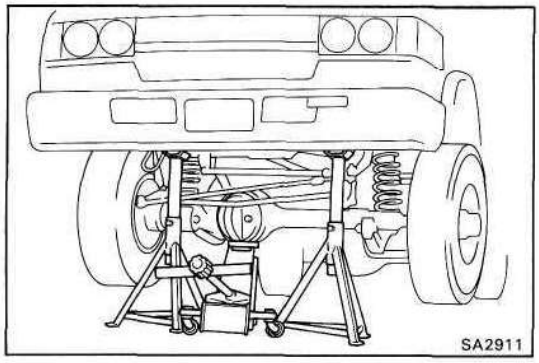
Temporarily connect the leading arm to the axle housing with the two bolts and nuts.

HINT: Insert the bolts from the outside.



3. STABILIZE SUSPENSION

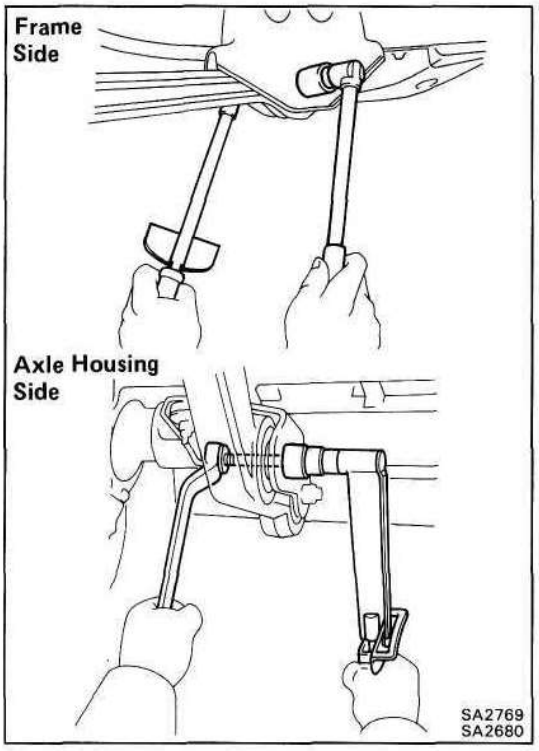
Lower the vehicle and bounce the vehicle up and down to stabilize the suspension.



4. TORQUE NUTS

(a) Jack up the axle housing.

HINT: For safety, place stands under either side of the vehicle's frame.



(b) Torque the nuts.

Torque: 1,750 kg-cm (127 ft-lb, 172 N·m)

HINT: When tightening the nuts, tighten with the vehicle's full weight applied to the axle housing.