

## FUEL PUMP > INSTALLATION


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### 1. INSTALL FUEL SUCTION WITH PUMP AND GAUGE TUBE ASSEMBLY

a. Apply a light coat of gasoline or grease to a new gasket, and install it to the fuel tank.

b. Install the fuel suction with pump and gauge tube into the fuel tank.

#### Text in Illustration

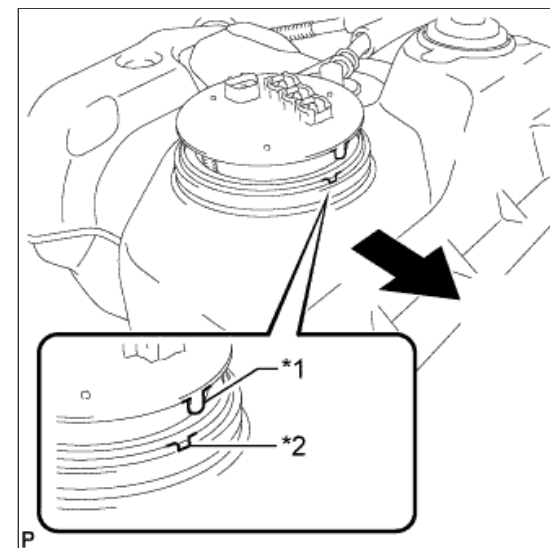
*1	Protrusion
*2	Groove
	Front

#### NOTICE:

Be careful not to bend the arm of the fuel sender gauge.

#### HINT:

Align the protrusion of the fuel suction with pump and gauge tube with the groove of the fuel tank.



c. Put the retainer on the fuel tank. While holding the fuel suction with pump and gauge tube, tighten the retainer 1 complete turn by hand.

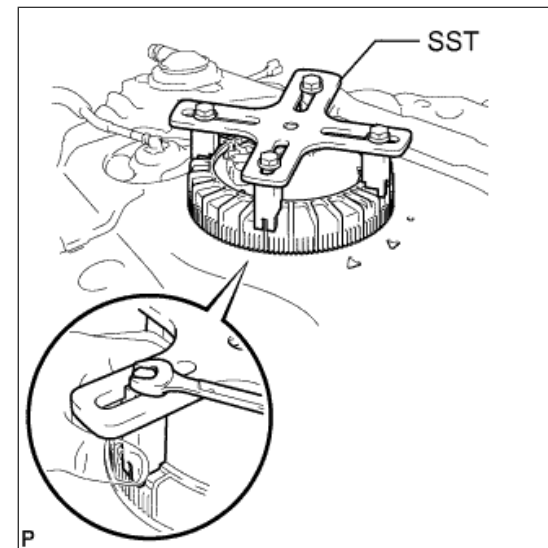
d. Set SST on the retainer.

#### SST

09808-14030

#### HINT:

- Hold the fuel suction tube assembly upright by hand to ensure that the fuel suction tube gasket is not moved out of position.
- Securely attach the claws of SST to the protrusions of the retainer and fix SST in place.
- Install SST while pressing the claws of SST against the retainer (toward the center of SST).

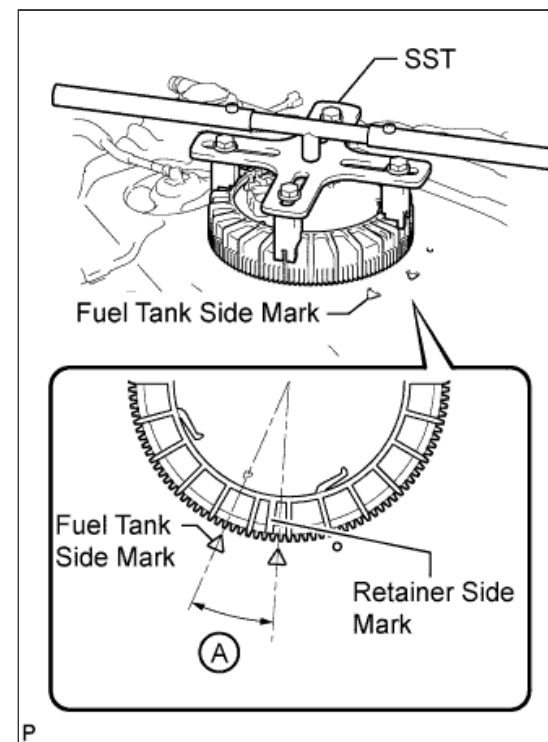


- e. Using SST, tighten the retainer until the mark on the retainer is within range A on the fuel tank as shown in the illustration.

**SST**  
**09808-14030**

**HINT:**

Fit the tips of SST onto the ribs of the retainer.



## 2. INSTALL FUEL TANK SUB-ASSEMBLY

[\(Click here\)](#)

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