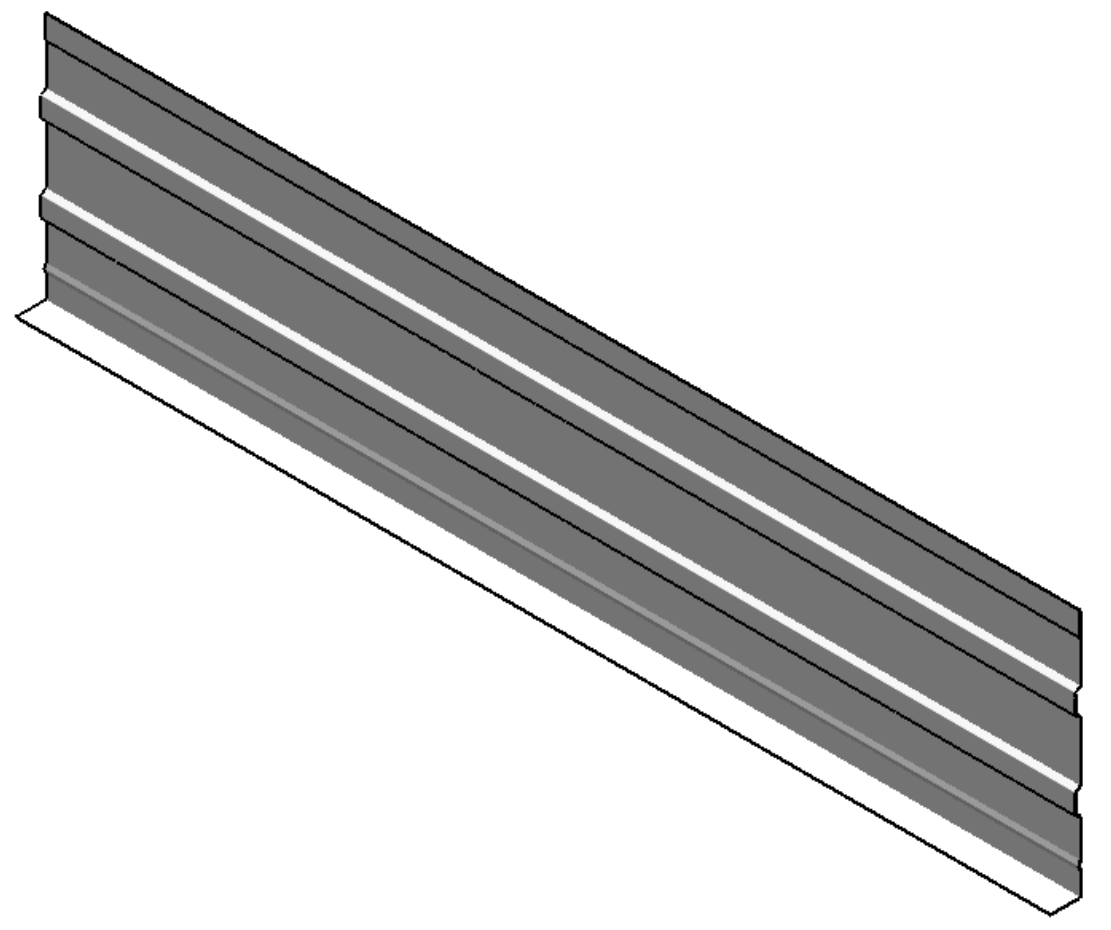
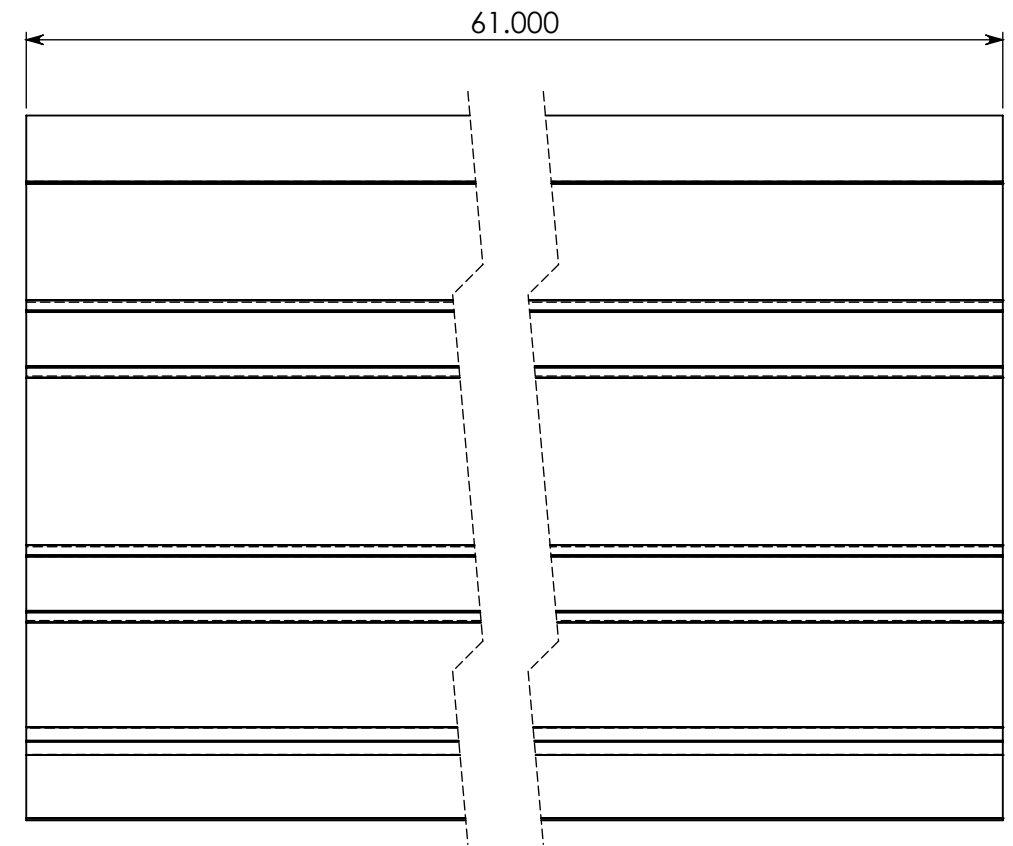
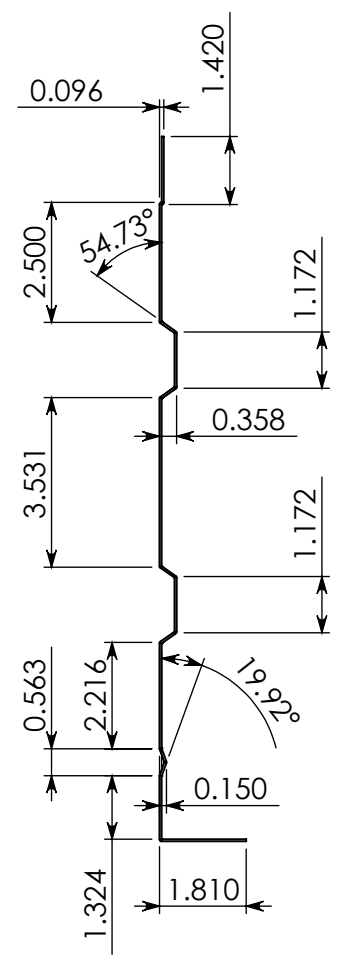


8 7 6 5 4 3 2 1

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ALLIED METAL LTD.
PRECISION SHEETMETAL FABRICATION

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DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED. DEFAULT TOLERANCE IS CLASS A. TOLERANCES ARE NON-CUMULATIVE. DIM TOLERANCES OVERRULES ANGULAR			
TOLERANCES	CLASS A	CLASS B	
	.XX .XXX /	.XX .XXX /	
FORMED	0.03 0.010 0.5°	0.06 0.030 1.0°	
PUNCHED	0.01 0.005 /	0.02 0.003 /	
BD:	.090	V DIE:	.394 88*
TOP PUNCH:	REGULAR 88*		
PLATING:	N/A		
POWDER:	N/A		
MATERIAL:	18 GA CRS (.048)		

CUSTOMER:	ALW-TEQ		REV:	-
PART DESCRIPTION:	FRONT WALL			
ALLIED METALS P/N:	ALTQ0008	CUSTOMER P/N:	N/A	
DRAWN BY:	GAB	CHECKED BY:	APPROVED BY:	
TOP LEVEL ASSY:	N/A	DATE:	04/03/09	SHEET: 1 of 1